# HOTLINE Ms. Quỳnh P.H.E - 0931-576-256



**Product** 

# thermolinePLUS

Plate heat exchangers for high pressure applications

DN25 - DN500







thermowave GmbH is a leading manufacturer of plate heat exchangers configured according to customer specifications in a wide range of materials, frame designs and sizes. Its head office is in Berga halfway between Göttingen and Leipzig.

The product portfolio covers everything from standard heat exchangers for HVAC applications to highly specialised apparatuses for industrial refrigeration, the food and beverages industry, the chemical and process industry, and the energy sector.

10 000 sqm Production area **3000** Units per years

30 years

A quarter-century quality and experience

#### Rapid expansion of product portfolio and equipment

The product portfolio was already undergoing expansion as a laser-welding machine now complemented the machine park, making it possible to also offer welded modules.

The product range as well as the technical equipment of the production facilities also continued to grow continuously in the subsequent period. Three product lines leading to the company's decision to build a second production hall for even more sophisticated plate heat exchangers.

#### **Quality experience**

Qualified and motivated staff ensure a consistently high level of quality across all products to the benefit of their customers. thermowave's experience in the industrial transfer of heat allow them to develop new innovative products to launch onto the market.



### thermolinePLUS

### **Hybrid design**

Gasketed & Semi-welded











VERSATILITY EASY
MAINTENANCE

HIGH TRANSFER EFFICIENCY

HYBRID DESIGN

HIGH PRESSURE -1/63 BAR

### **Key features**

### **Advantages**

- Perfectly chambered plate/ gasket construction for high pressures of up to 63 bar on the module side
- Six possible gap types (combinable)
- NH<sub>3</sub>/CO<sub>2</sub> cascade applications
- Compact design, low space requirements, low weight
- Low refrigerant filling quantity/high power density
- Cleaning at 50 bar possible
- Basis for calculation developed in cooperation with the institute of Air Handling and Refrigeration Dresden and the Martin-Luther-University in Halle-Wittenberg

### **Gaskets**

- NBR
- EPDM
- Chloroprene
- Butyl
- FKM (Viton)
- FEPM

### **Rack frames**

· Painted carbon steel

# **Energy-saving** operation

- Efficient heat exchanger for small  $\Delta t_m$
- Ideal ratio between heat transfer and pressure drop

### **Service friendly**

- Low weight
- Compact design
- Low maintenance
- Easy to clean

#### **Connection variants**

- Welding neck flange
- Stud bolts with lining
- Lapped flange with plain collar
- Threaded coupling

### **Available accessories**

- Stainless steel protection sheet
- Counter flange and screw
- Stainless steel drip tray
- Clamping screw covers
- Hook wrench
- Disk spring packs

thermolinePLUS plate heat exchangers are characterized by their outstanding efficiency in high-pressure applications with natural coolants such as CO<sub>2</sub> and NH<sub>3</sub>.

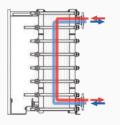
With thermolinePLUS, thermowave offers you an superior highpressure machine in semi-welded design with an operating pressure of up to 63 bar on the module side.

The variety of our frame designs and connection types are sure to impress in this area. thermolinePLUS apparatuses are made from laser-welded modules and can be used for industrial cooling processes requiring low evaporating temperatures.

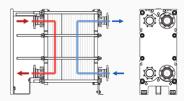
### Frame types

#### Standard configuration

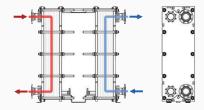




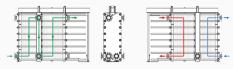
#### Two in one configuration



#### Tandem configuration



#### Multisection configuration



### **Plates range**



Plate type	0050	0090	0150	0200	0400	0250	0500	0650	0850	1100
Port diameter (DN)	40	40	40	80	80	100	100	200	200	250
Length (mm)	519	721	981	795	1383	1014	1495	1495	2034	2034
Width (mm)	244	244	244	369	369	437	437	586	586	774
Length / Width	2.13	2.95	4.02	2.15	3.75	2.32	3.42	2.55	3.47	2.63

### **Plates types**



#### StandardLine plates

Thermodynamically soft pattern
High flow rate
Low pressure drop
Wide range of applications
Also suitable for viscous fluids and shear-sensitive media
Gentle treatment of products

Corrugation depths from 3.5 to 4 mm

Thermodynamically hard pattern

PowerLine plates

Very high heat transfer coefficients

High thermal efficiency
Low filling volume

Suitable for homogeneous and low viscous fluids

Corrugation depths from 2.0 to 2.5 mm

#### **PS-modules**

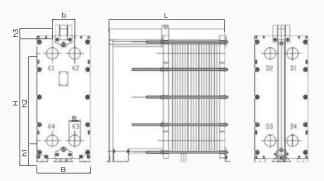
Semi-welded modules comprising a PowerLine and a StandardLine plate

Combines the advantages of both corrugation structures

Extends the range of applications

Reduced surfaces, lower costs and filling volumes

### **High flexibility and versatility**



#### Technical data

TL	Frame type	н	В	L	h1	h2	h3	Nominal width	bar	m²	kg	dm³
250	Т	1140	550	500-4000	192	774	0-215	DN 100	-1/63	265	650-2300	287
500	Т	1620	550	500-4000	192	1255	0-215	DN 100	-1/63	476	800-4900	477
650	К	1750	730	500-4000	323 297	1153 1205	0-230	DN 200 DN 150	-1 / 63	450	850-5320	585

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# Your applications at a glance

PRODUCT	PRODUCT APPLICATION		MEDIA			
			Refrigerant	Coolant		
thermoline <b>PLUS</b>	Evaporator	Evaporation in pump mode, gravity-assisted mode or as a dry expansion evaporator for cooling the coolant agent	NH <sub>2</sub> CO <sub>2</sub> Propan R22 R134A R404A R407C R502 R507  And other synthetic refrigerants	Ethylene Glycol Propylene Glycol NaCl CaCl, Pekasol Tyfoxit Tyfocor Dowcal Tempering		
thermoline <b>PLUS</b>	Condenser	- Condensation - Partial condensation and desuperheating - Condensation at high pressures and temperatures				
thermoline <b>PLUS</b>	Desuperheater	- Hot gas desuperheating for heating the heat exchanger				
thermoline <b>PLUS</b>	Oil cooler	- Oil cooling with coolant agent or refrigerant				
thermolinePLUS	Cascade PHE	- Evaporation and condensation (+desuperheating) as cascade				

### References

Neuhausser



KGHM Group



Paulaner









LinkedIn

## **EXPERT OF PLATE HEAT EXCHANGERS**

**Makes life fresh** 



#### thermowave

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